

Drug Eluting Combination Products



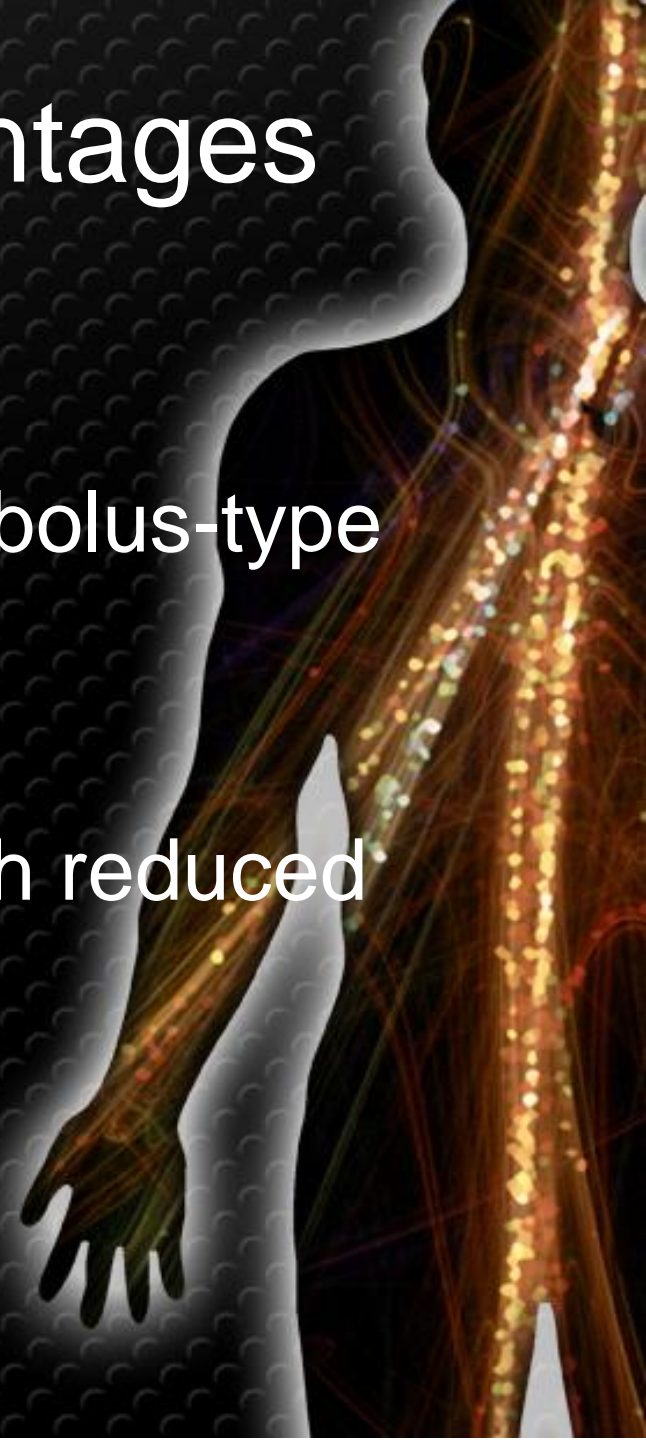
**DRUG-DEVICE
COMBINATION PRODUCTS
SSF PERSPECTIVE AND CAPABILITIES**

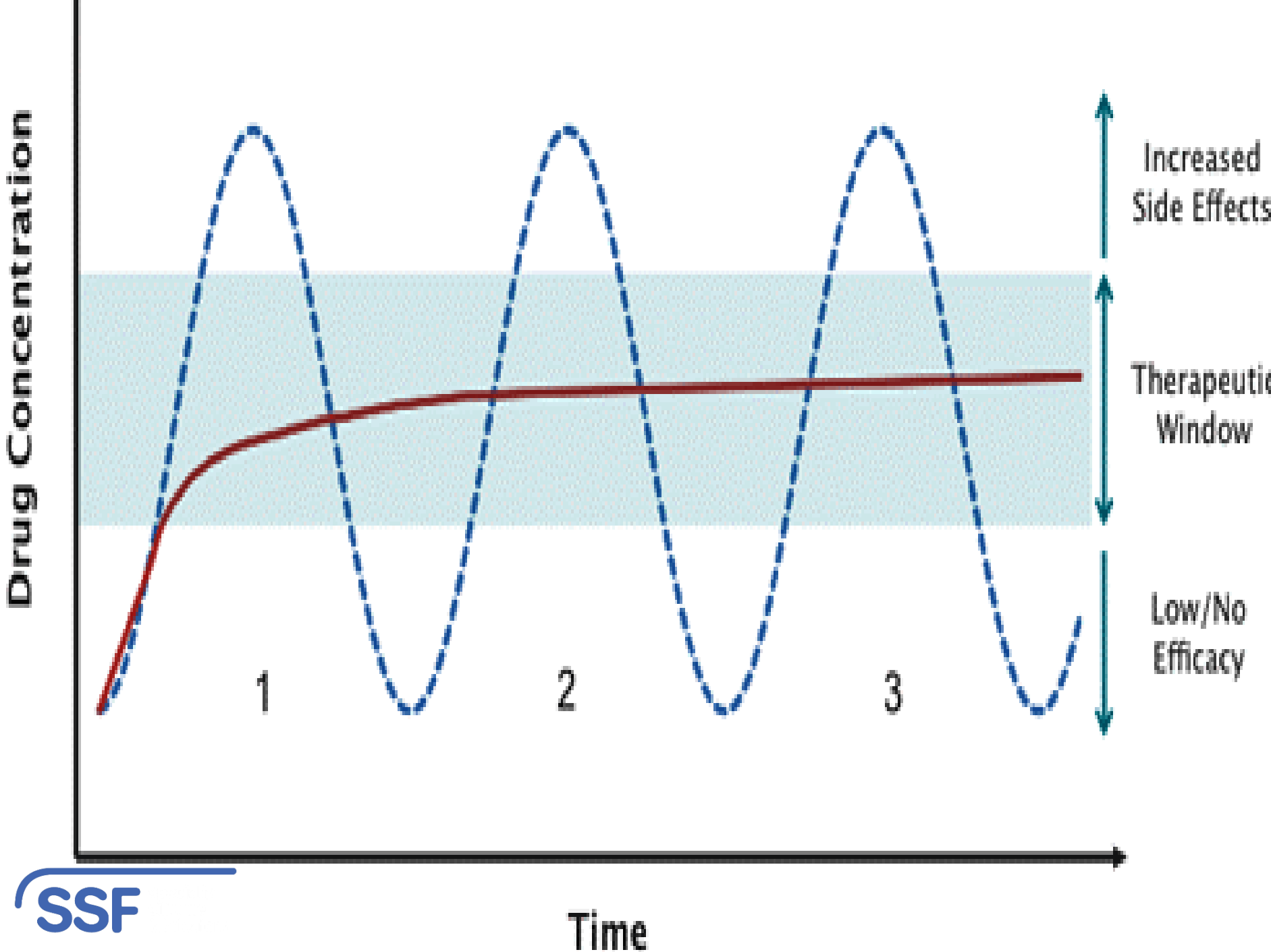
Combination Products

FDA defines as “a product comprised from two or more regulated components, i.e., **drug/device**, biologic/device, drug/biologic, or drug/device/biologic, that are physically, chemically, or otherwise combined or mixed and produced as a single entity”.

Therapeutic Advantages

- Implanted or transdermal
- Controlled release of API vs bolus-type delivery
- Targeted delivery
- Higher therapeutic doses with reduced systemic toxicity
- Improved patient compliance





Drug Concentration

Increased Side Effects

Therapeutic Window

Low/No Efficacy

1

2

3

Time

SSF

Commercial Incentives



- **Medical device sector**

- Build a better mousetrap
 - DEX steroid collars on cardiac leads
 - Drug eluting stents
 - Drug eluting punctal plugs
 - Antimicrobial catheters/wound drains

- **Pharmaceutical sector**

- Reinvestigate “dry holes”
 - 5 of 10,000 compounds investigated reach human clinical studies; historically 1 of 10,000 approved for human use
 - “Reviving of failed pharmaceutical products lowers development time and costs to launch newer CPs” – Mindbranch Research, Jan 2010
 - Extend IP protection

Sector Growth

- “Spurred by an aging population, the **U.S. medical devices industry** is expected to demonstrate a healthy growth rate of **9.0 percent** for the period 2006-2013.” – Frost & Sullivan, March 2008
- “**US pharmaceuticals market** to expand at just **1.8% CAGR in next five years.**” - Business Monitor Intl, Oct. 2010
- “Overall sales of **drug device combination products** were \$12 billion in 2008 and \$13.7 billion in 2009. This is projected to reach \$27 billion in 2014 at a compound annual growth rate (CAGR) of **14.5%.**” -BCC Research, Jan 2010

Silicone as Drug Matrix

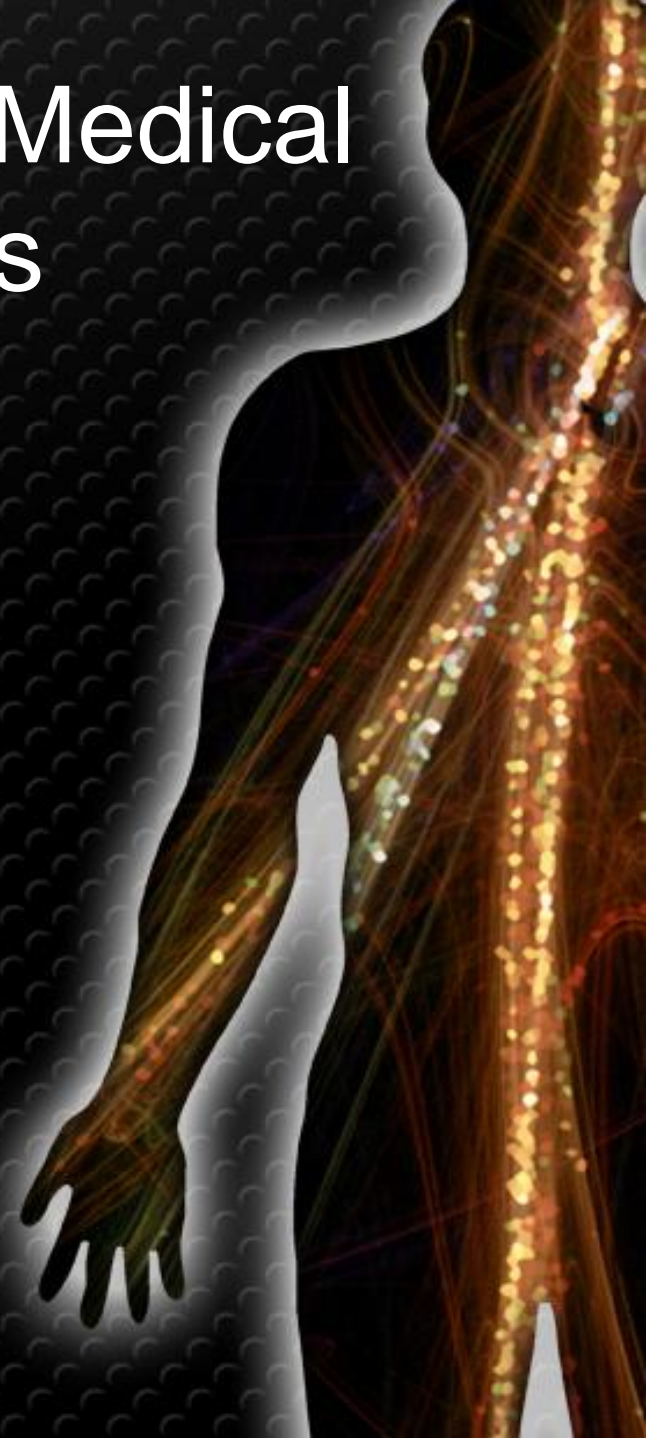
- 50 year implant history, inert and biostable
- PDMS - helical conformation, weak intermolecular forces, high free volume, exceptional permeability
- PDMS elastomers are 1000X more permeable to progesterone than polyethylene
- Formulated as elastomers and gels
- Multiple fabrication techniques
 - Molded components, extrusion (tubing or rod), thin film membrane, dipped/sprayed coatings
- Various vulcanization mechanisms

Silicone Cure Systems

- **RTV - acetoxy, alkoxy, oxime**
 - Tin catalyzed
 - Room temperature vulcanization, various leaving groups
 - H₂O generally required for hydrolysis/condensation crosslinking, limits fabrication methods
 - Generally very slow reaction
 - Cured physical properties are marginal
- **Peroxide - bis 2,4 dichlorobenzoyl peroxide**
 - High temperature initiation
 - High temperature post cure to eliminate 2,4 dichlorobenzoic acid
- **Platinum**
 - Electrophilic addition of H to vinyl
 - Relatively rapid cure at elevated temperatures
 - No leaving group
 - Good cured physical properties
 - Numerous fabrication techniques; molding, extrusion, thin films, coatings
- **UV**
 - JDA with Momentive Performance Materials - May 18, 2011

Pharmaceutical and Medical Device Sectors

- Cardiology
- Orthopedics
- Urology
- Ophthalmology
- Women's Health
- Wound Management
- Antimicrobial Technology
- Veterinary Science



API

COMPLETED

- Rifampin, Minocycline – antimicrobial technology
- Dexamethasone sodium phosphate – cardiology
- Cyclosporine – ophthalmics
- Chlorhexidine – urology, wound care

CURRENT

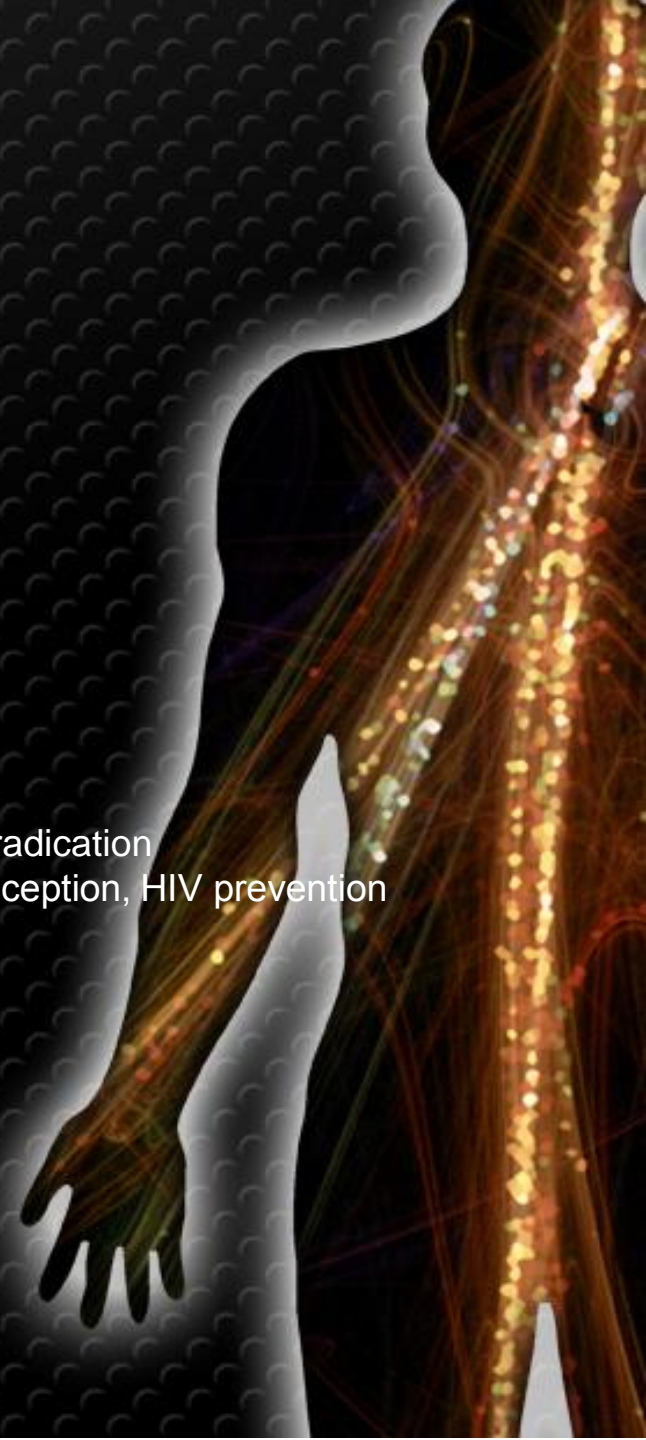
- Dexamethasone Acetate – glucose monitor
- Gentamicin - orthopedics
- Progesterone – veterinary science
- Xifaxin – urology
- Tenofovir Disoproxil Fumerate – HIV prevention

PENDING

- Levonorgestrel – (proposals under review), women's health
- Ivermectin – (proposal under review), tropical medicine, malaria eradication
- LNG, Dapirivine – (proposal under review) women's health, contraception, HIV prevention
- Cefazolin – (proposal under review) orthopedics

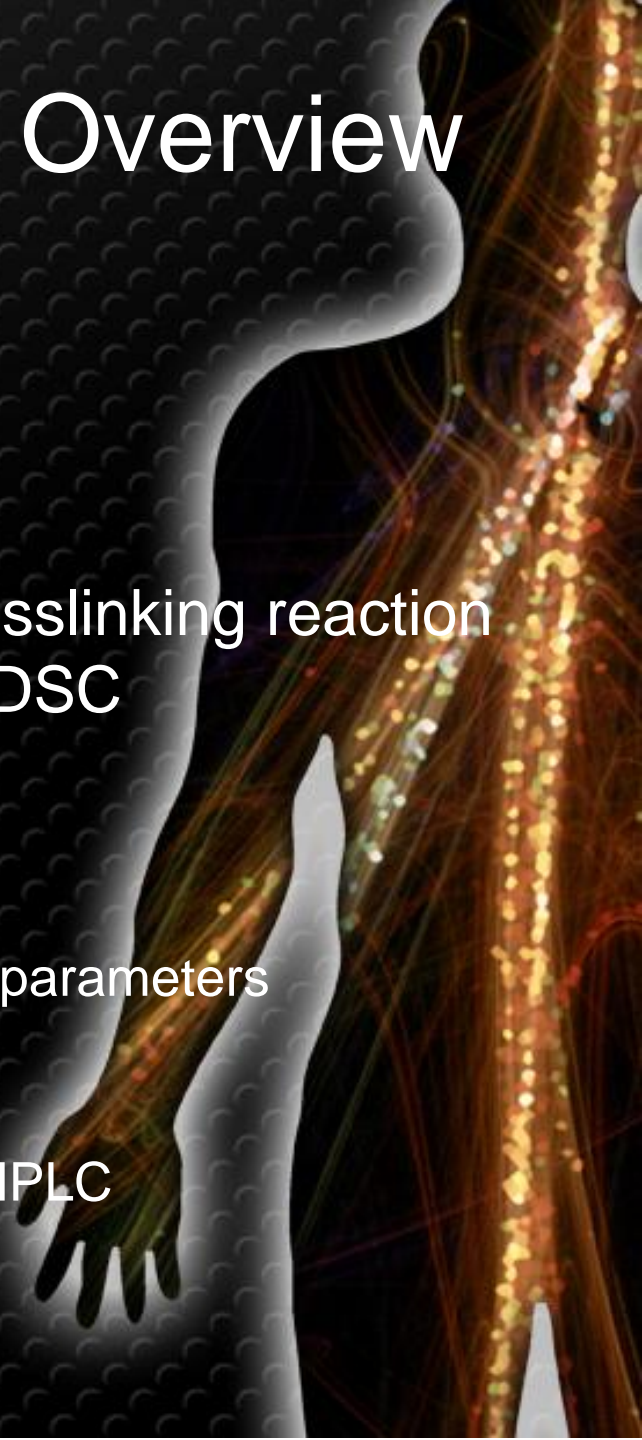
UV VULCANIZATION STUDY

- Fluocinolone acetonide
- Doxycycline
- Diclofenac



Manufacturing Process Overview

- Confirm API identity, FTIR
- Select optimal matrix material
 - API compatibility
 - Elution rate targeting
 - Fabrication method, scalability
- Cure test for inhibition/poisoning of crosslinking reaction
- Determine API temperature stability – DSC
- Optimize API-silicone mixing process
 - In process HPLC testing
- Optimize manufacturing process
 - Rheometry testing to determine time/temp parameters
- Develop lot acceptance criteria
 - Total drug content, HPLC
 - Determine acceptable elution rate range, HPLC



About SSF

- Founded 1984 – Privately held
- 3 locations – 235 employees
- 190,000 sq ft – 100,000 sq ft manufacturing – 65,000 sq ft clean rooms
- 2012 – manufactured 1100+ components for 250+ customers in 17 countries
- CA Department of Public Health FDB (Food & Drug Branch):
 - Medical Device Manufacturing License
 - Drug Manufacturing License
- FDA Establishment Registration
- ISO 13485: 2003
- ISO 9001: 2008

